



U.S. DEPARTMENT OF  
**ENERGY**

Fossil Energy and  
Carbon Management

# Life Cycle Analysis for CO<sub>2</sub> Conversion

## Regional Carbon Conversion/Utilization Procurement Grants Workshop



Legend:

- Light Rare Earth Elements
- Heavy Rare Earth Elements
- Critical Rare Earth Elements
- Critical Minerals

H																	He						
Li	Be																	B	C	N	O	F	Ne
Mg																	Al	Si	P	S	Cl	Ar	
K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr						
Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe						
Cs	Ba		Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn						
Fr	Ra		Rf	Db	Sg	Bh	Hs	Mt	Ds	Rg	Cn	Nh	Fl	Mc	Lv	Ts	Og						
La	Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu									
Ac	Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr									

\* Gas: H, He, Ne, Ar, Kr, Xe, Rn; Liquid: Hg; Solid: All others. \*\* Excludes all non-metal elements.



# Section 40302 Carbon utilization program

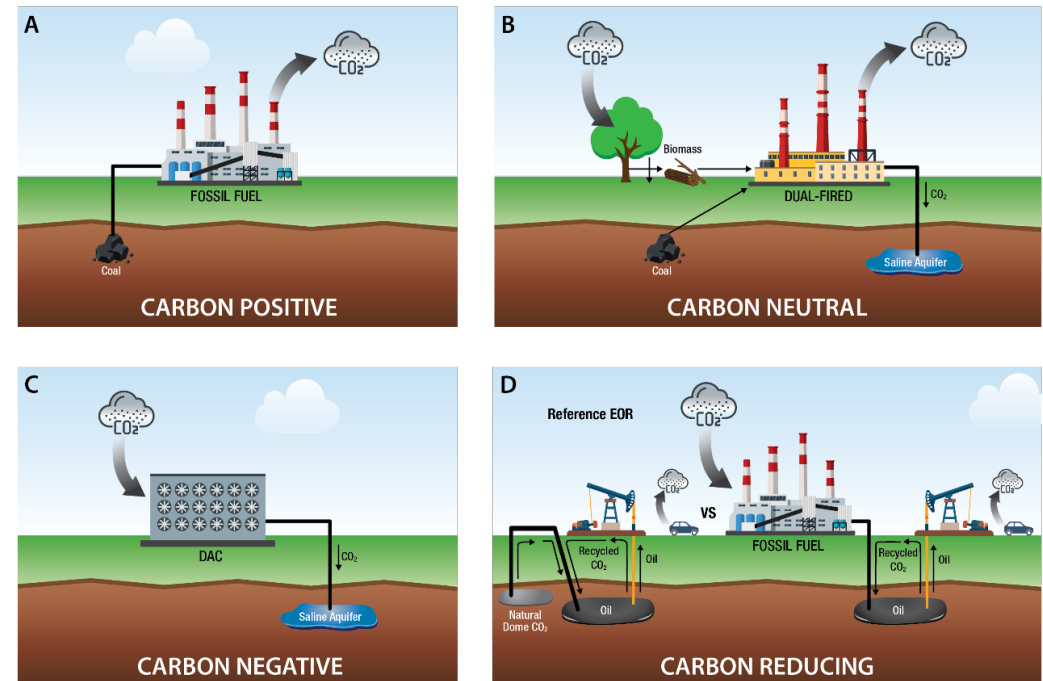
“(D) USE OF FUNDS.—An eligible entity shall use a grant received under this paragraph to procure and use commercial or industrial products that —

“(i) use or are derived from anthropogenic carbon oxides; and

“(ii) **demonstrate significant net reductions in lifecycle greenhouse gas emissions** compared to incumbent technologies, processes, and products.”

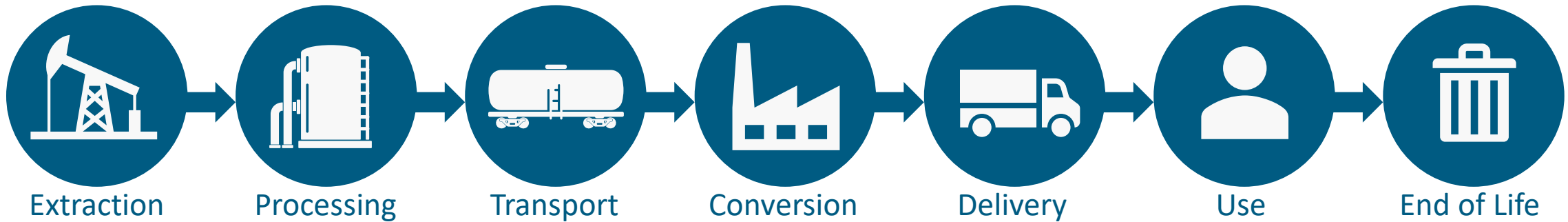
# Why Require a Lifecycle Reduction?

- Carbon utilization products aren't necessarily environmentally beneficial
- A carbon utilization system is likely to require more energy to produce something than incumbent system
- A lifecycle comparison of both systems is necessary to ensure we're not adding more carbon to the atmosphere



Source: NETL (2022)

# What is Life Cycle Assessment (LCA)?

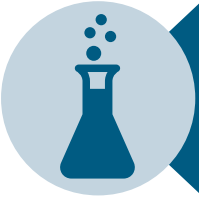


LCA is a technique that helps people make better decisions to improve and protect the environment by accounting for the potential impacts from raw material acquisition through production, use, end-of-life treatment, recycling, and final disposal (i.e., cradle-to-grave).

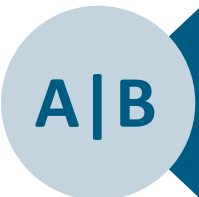
# How Do We Use LCA?



Establish National Baselines



Assess Emerging and Existing Technologies



Compare Technology and Scenario Tradeoffs



Plan for the Future and Look Ahead

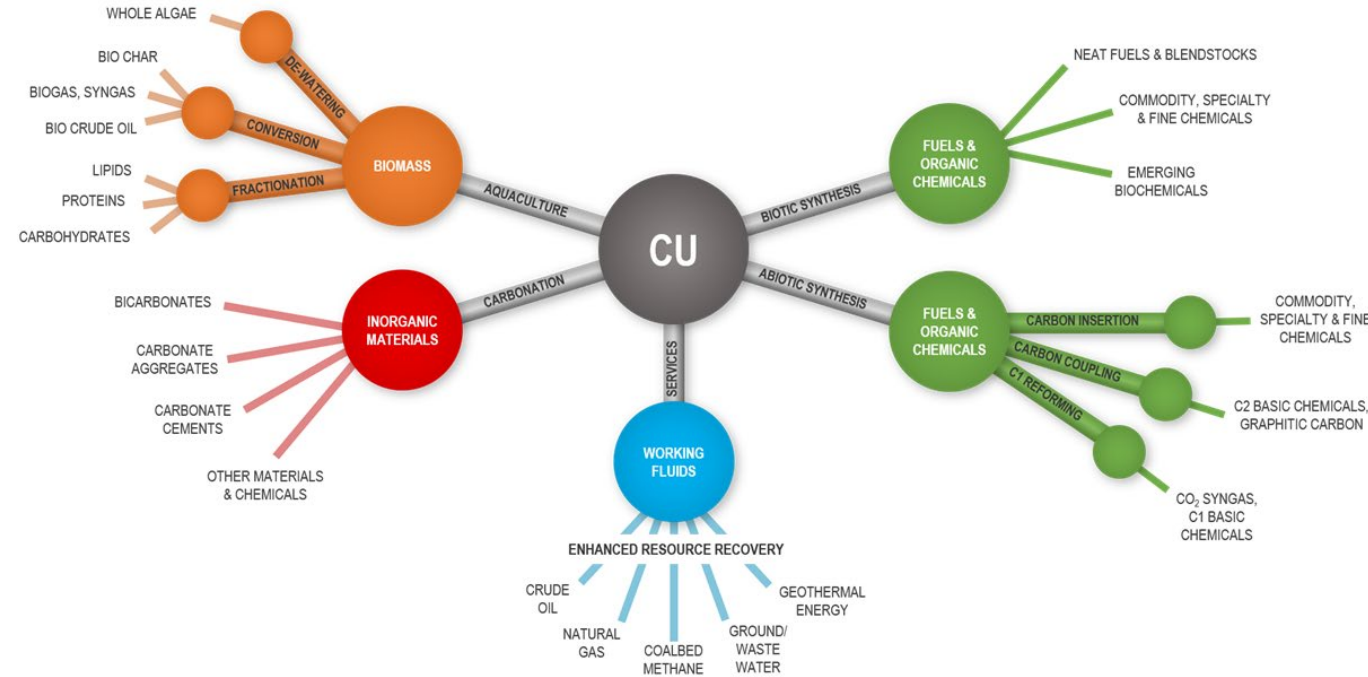
# Why LCA?

- **Guide research and development investment.**  
We want to invest in emerging technologies that are better than existing technologies.
- **Evaluate existing systems to identify opportunities for improvement.**  
Where should we invest to obtain the greatest return on investment?
- **Identify data gaps and validation needs to improve decision-making.**  
Inform and guide environmental field monitoring activities (data collection).
- **Assess potential benefits from commercializing technologies.**  
Quantify the environmental value at various levels of commercial adoption (at what scale will our technology make a measurable difference?).



# Application of LCA to CCUS Systems

- CO<sub>2</sub>U systems are unique in that they combine two sectors (CO<sub>2</sub> source and CO<sub>2</sub>U product)
- Variety of sources and uses make assessment complex
- Comparison of integrated system to combination of systems that yield the same function
- Consistent LCA approaches are necessary to ensure comparability for robust decision making



# NETL CO2U LCA Guidance

Developed specialized CO2U LCA guidance to address the following needs of the carbon conversion community:

- Improving clarity and specificity of existing ISO guidance.
- Ensuring accuracy of LCAs developed by technical personnel who are new to the framework.
- Minimizing PI effort needed to complete LCAs.
- Participation in global community (slide 19).



# NETL CO2U LCA Guidance

## How do we improve clarity and specificity of existing guidance?

- Guidance included in the NETL CO2U LCA Toolkit is ISO\* compliant.
- Additional guidance is provided specific to CO2U systems to:
  - 1. Understand feedstocks and technology pathways.**

Knowledge of application enables more specific focus and guidance depending on methodological choices.
  - 2. Ensure methodological consistency in applying the ISO standards.**

ISO standards provide a broad framework for applying LCA to a wide range of applications, which can lead to inconsistency.
  - 3. Define study goal and scope based on project Technology Readiness Level (TRL).**

This guidance aims to assist principal investigators in completing their comparative LCAs at different stages of technology development.

\*International Standards Organization, "ISO 14040:2006: Environmental management -- Life cycle assessment -- Principles and framework," 2006. Available: <https://www.iso.org/standard/37456.html>.  
International Standards Organization, "ISO 14044:2006: Environmental management -- Life cycle assessment -- Requirements and guidelines," 2006. Available: <https://www.iso.org/standard/38498.html>.

# NETL CO2U LCA Guidance

How do we ensure accuracy of LCAs developed by technical personnel who are new to the framework?

- NETL LCA team provides videos, webinars, and one-on-one support throughout the LCA development process
- NETL LCA team completes a technical review of all PI LCAs
- Guidance and data ensure consistency and repeatability:
  1. **Consistent data for common inputs.**
  2. **LCA instruction for novices.**
  3. **Scenario development.**
  4. **Methodological decisions.**

# NETL CO2U LCA Guidance

## How do we minimize the effort needed for PIs to complete LCAs?

- Want to avoid burdensome requirements while providing useful and actionable results for decision-makers
- Diverse set of technologies, but there are many commonalities such as feedstock
- Structure the toolkit to provide guidance for all stages of the LCA
  1. **Goal and scope identification.**
  2. **LCI data.**
  3. **Modeling.**
  4. **Results interpretation.**
  5. **Reporting.**

# DOE/NETL CO2U LCA Guidance Toolkit




- CO2 utilization LCA guidance and tool package for Carbon Utilization Program primary research projects
- LCA guidance, open source LCA software (openLCA), NETL data, and results reporting tools
- An openLCA database has been populated with data and an example to help conduct LCA within the openLCA software
- An Excel tool has been created to take openLCA results and translate them into stacked bar charts for results communication

 <b>GUIDANCE DOCUMENT</b>  Analysis requirements and instructions for using the supporting data and tools	 <b>DOCUMENTATION SPREADSHEET</b>  Excel file that can be used to document data when not using openLCA	 <b>TRAINING RESOURCES</b>  Provided to funding recipients to aid in modeling an LCA
 <b>OPENLCA DATABASE</b>  openLCA database that includes NETL unit process data and an example CO2U LCA		 <b>SUBJECT MATTER EXPERT SUPPORT</b>  Available to funding recipients for all phases of the LCA from conception to documentation. Email <a href="mailto:lca@netl.doe.gov">lca@netl.doe.gov</a> for support
 <b>OPENLCA CONTRIBUTION TOOL</b>  Excel template that translates openLCA results into required charts	 <b>NETL CO2U LCA REPORT TEMPLATE</b>  Word report template for summarizing data and results	<b>NETL ADDITIONAL DOWNLOADS</b>   <a href="#">Download Full Toolkit</a>   <a href="#">Patches, Archives, and Version History</a>

Toolkit available at [netl.doe.gov/LCA/CO2U](https://netl.doe.gov/LCA/CO2U)

# 45Q Addendum to the Toolkit

- **Modifies existing language from CO2U Guidance Document**
- **Shares existing tools from the CO2U toolkit**
- **Changes scope to fit new purpose**
  - No longer focused on early development technologies
  - Focus on verifiability
- **Addendum site:**  
**[netl.doe.gov/LCA/CO2U/45Q](https://netl.doe.gov/LCA/CO2U/45Q)**

 <b>45Q ADDENDUM TO THE CO2U LCA GUIDANCE DOCUMENT</b> Summary of modifications to the CO2U Guidance Document to be used to meet 26 CFR part 1, Section 1.45Q-4 carbon oxide tax credit	 <b>NETL CO2U LCA DOCUMENTATION SPREADSHEET</b> Excel file that can be used to document data when not using openLCA	 <b>FREQUENTLY ASKED QUESTIONS</b>
 <b>NETL CO2U OPENLCA LCI DATABASE VERSION 2</b> openLCA database that includes NETL unit process data and an example 45Q LCA		 <b>ADDITIONAL QUESTIONS?</b> Additional Questions should be directed to <a href="mailto:LCA45Q@hq.doe.gov">LCA45Q@hq.doe.gov</a>
 <b>OPENLCA CONTRIBUTION TOOL</b> Excel template that translates openLCA results into required charts	 <b>NETL 45Q LCA REPORT TEMPLATE</b> Word report template for summarizing data and results	<b>NETL ADDITIONAL DOWNLOADS</b>  <i>Patches, Archives, and Version History</i>

# Preliminary LCA Process for UP Grant Program

1.



Product producer completes LCA for eligible product(s) in accordance with DOE/NETL guidelines and submits for review

2.



DOE reviews producer LCA:

- Conformance with guidelines
- Minimum of 10% improvement over business-as-usual

3.



Once approved, producer and product are added to an approved list of vendors

4.



Eligible entities identify suppliers of products that qualify for grant funding and establish a purchase agreement

# Contributions to Global Discussion

- The FECM/NETL LCA Team has been participating in numerous global workgroups to ensure CO2U LCA is consistent:
  - International CCU Assessment Harmonization Group
  - American Center for Life Cycle Assessment (ACLCA) and Society of Environmental Toxicology and Chemistry (SETAC) LCA of Emerging Technologies Workgroup
- The collaboration with the International CCU Assessment Harmonization Group has resulted in several peer-reviewed articles in Frontiers in Climate:
  - [Life-Cycle and Techno-Economic Assessment of Early-Stage Carbon Capture and Utilization Technologies – A Discussion of Current Challenges and Best Practices](#)
  - [Adapting Technology Learning Curves for Prospective Techno-Economic and Life Cycle Assessment of Emerging Carbon Capture and Utilization Pathways](#)
  - [Why Terminology Matters for Successful Rollout of Carbon Dioxide Utilization Technologies](#)

## International CCU Assessment Harmonization Group Participants





# UP Grant Program and Environmental Product Declarations

- Why not accept EPDs?
  - EPDs don't require a comparison
  - To ensure carbon oxide sources are adequately characterized
- Buy clean or similar programs
  - This process won't create EPDs but the life cycle model can potentially be used to create one.



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# Thank You

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<https://netl.doe.gov/LCA/CO2U>



Legend:

- Light Rare Earth Elements
- Heavy Rare Earth Elements
- Critical Rare Earth Elements
- Critical Minerals

H	He																	He															
Li	Be																	B	C	N	O	F	Ne										
Mg																	Al	Si	P	S	Cl	Ar											
K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr																
Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe																
Cs	Ba		Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn																
Fr	Ra		Rf	Db	Sg	Bh	Hs	Mt	Ds	Rg	Cn	Nh	Fl	Mc	Lv	Ts	Og																
																		La	Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	
																		Ac	Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr	

\* Gas: K, Ar, Ne, Xe, Rn, He. \*\* Included with rare earth elements.



# Roundtable discussion topics

- Which CO2U products are most likely to be procured using this program?
- Do you already participate in sustainable procurement? What sorts of processes do you follow?
- Familiarity with EPDs and PCRs
- LCA awareness
- LCA capacity within their organizations