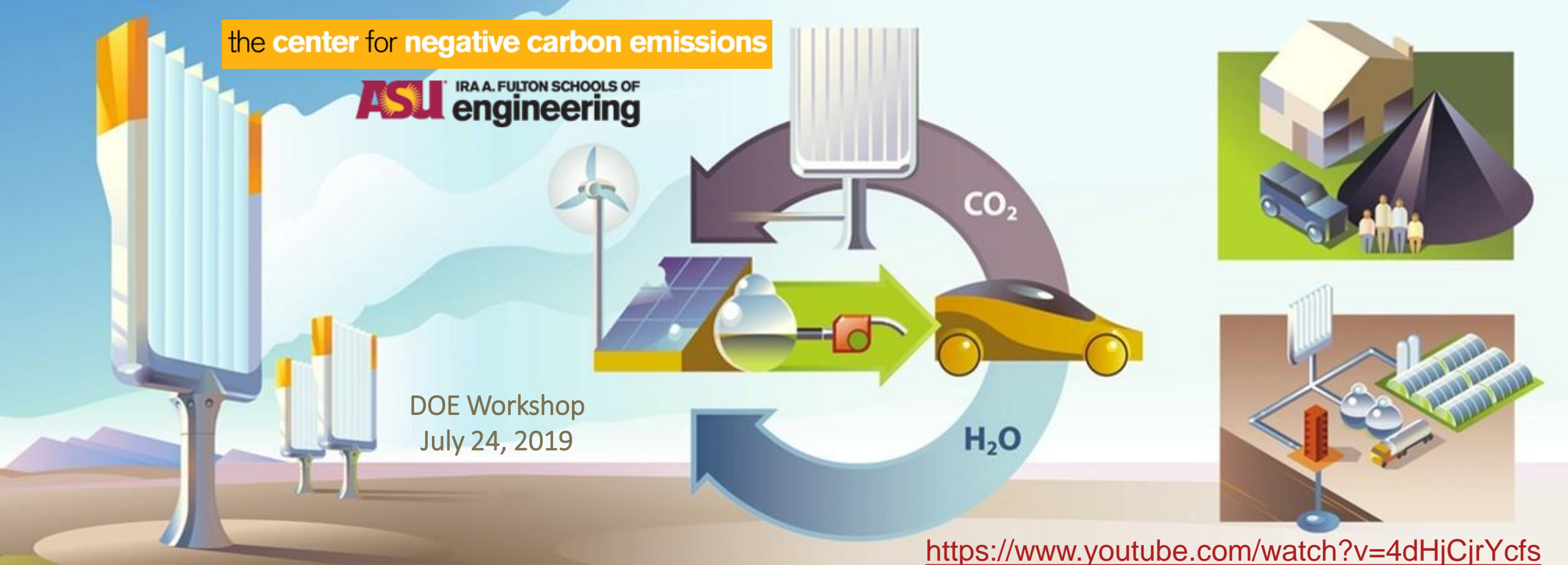


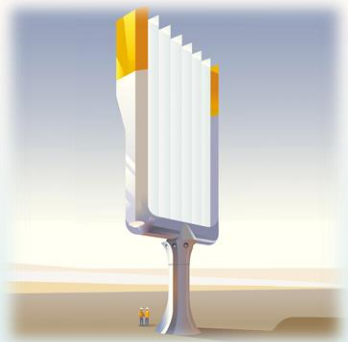
the center for negative carbon emissions

ASU IRA A. FULTON SCHOOLS OF
engineering



Research Needs for Direct Air Capture

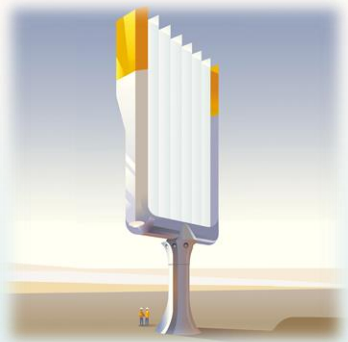
Klaus S Lackner
July, 2019



Direct Air Capture: Closing the Carbon Cycle on the Teraton-Scale

- **Air capture can produce feedstock for fuels and chemicals (DACCU)**
 - Current rate of oil consumption generates 1.5 Teraton CO₂ in the 21st century
 - DAC can promote solar energy to become the dominant primary energy source
- **Air capture can collect waste from past and future emissions (DACCS)**
 - Collecting 100 ppm from the atmosphere requires 1.5 Teraton of CO₂ capture
 - Sequestration cannot be avoided anymore
- **What else can reach this scale? (Trillion dollar annual revenue industry)**
 - Without competing with food production
 - Without large environmental footprints

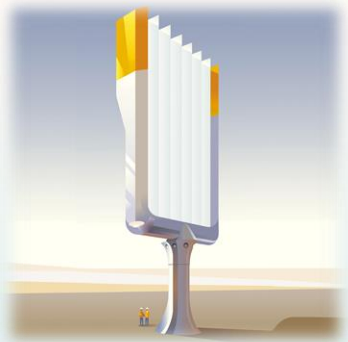
We better figure it out!



What took so long?

- Too different from established technologies
 - Heavier-than-air flight and direct air capture are nearly impossible with off-the-shelf technology

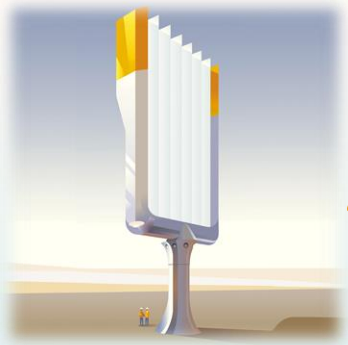




New Engineering Field

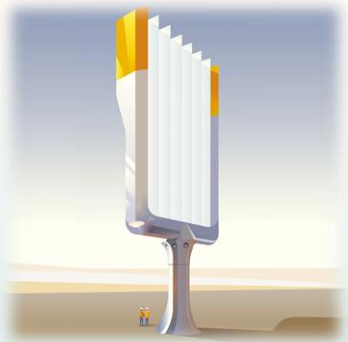
- Closing the anthropogenic carbon cycle the environment
 - Decoupling fuels from fossil carbon
 - *Tapping into a sustainable inexhaustible source of energy*
 - *Energy security; Supply stability; Sustainable use*
 - *Stabilizing the carbon level in the environment*
- Integrative, interdisciplinary and novel engineering
 - Disciplines formed around need and topic
 - *Mining engineering*
 - *Environmental engineering*
 - *Cybernetics*
 - ***Carbonetics***

Carbonetics: The new engineering science for a stable climate and a permanent and secure energy supply support by the most versatile storage and transport system



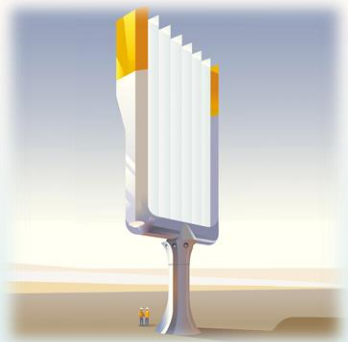
Aspects of Carbonetics

- Systems Design
- Techno-economics
- Aerodynamics of air contactors
- Sorbent material engineering
- Science of dilute separation
- Separation Membranes
- Application interfaces
-



Material Science of CO₂ Sorbents and Membranes

- **Highly selective**
 - N₂ + O₂ is 2500 times as abundant, H₂O – 10 – 100 times
- **Minimal binding energy**
 - $\Delta G_0 \leq -22 \frac{kJ}{mol}$ (implies chemical binding)
- **Fast kinetics**
 - But tempered by inherently slow air-side transport
- **High capacity**
 - Particularly for thermal activation (lots of energy wasted in the bulk material)
- **Dirt cheap**
 - 1 ton CO₂ per kg of sorbent requires 10,000 to 100,000 cycles
- **Tough as nails**
 - Must survive 100K capture and regeneration cycles, sunshine, heat, cold, wind, dust, ...



Sorbents and Membranes

- Membranes can increase selectivity of sorbent

- Enhance selectivity against water
- Challenge is exceedingly low partial pressure
- Flux limitation:

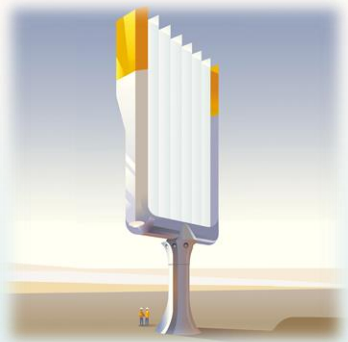
$$F_{max} = \rho_{CO_2} c \sim 5 \text{ mol}/(\text{m}^2 \text{ sec})$$

- *Density times sound velocity, evaluated at 40 Pa, and ambient temperature*
- *Better than an electrolyzer membrane*
 - 1 Amp/cm²/sec \sim 0.1 mol/m²/sec for a singly charged ion

- Actively pumping membranes can eliminate need for batch process

- Couples two different transports
 - *E.g., Water following a chemical potential pushes CO₂ up against a chemical potential*
 - *Analogous to the thermo-electric effect*
- Game changer

Membranes are sorbents with two sides



Sorbent Thermodynamics

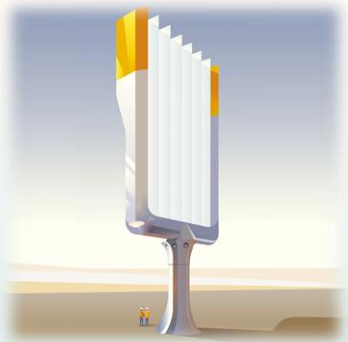
- Sorbent is characterized by ΔH_0 and ΔS_0
 - Enthalpy and entropy change of the sorbent reaction
$$Abs + CO_2 \leftrightarrow (Abs \cdot CO_2)$$
 - Free energy change determines direction of reaction

$$\Delta G = \Delta H_0 - T \left(\Delta S_0 + R \log \frac{P}{P_0} \right)$$

P is the pressure over the sorbent, T is the temperature, P_0 is the standard pressure at which thermodynamic quantities have been determined.

$\Delta G < 0$ for capture

$\Delta G > 0$ for regeneration



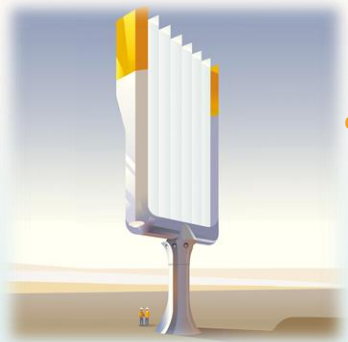
Estimating the size of things

$$\Delta G = \Delta H_0 - T \left(\Delta S_0 + R \log \frac{P}{P_0} \right)$$

- ΔH_0 is free for the choosing (needs to be negative)
- ΔS_0 is negative for all sorbents (gas has more entropy)
- $R \log \frac{P}{P_0}$ accounts for entropy change in the gas with pressure
 - $R \log \frac{P}{P_0} \approx -65 \frac{J}{mol \cdot K}$ for air capture $P = 40 Pa$
 - *Increases logarithmically with pressure, zero at 1 bar*

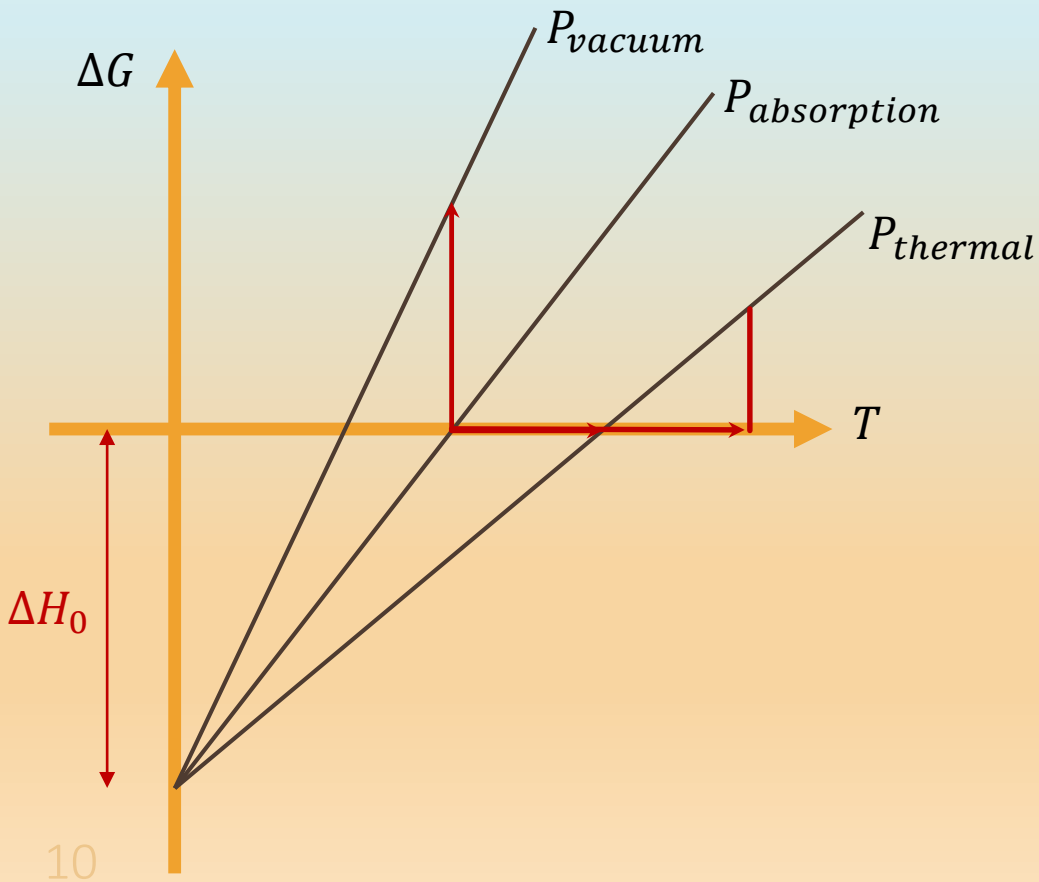
For solid sorbents the range of ΔS_0 is limited

$$-250 J mol^{-1} K^{-1} < \Delta S_0 < -100 J mol^{-1} K^{-1}$$

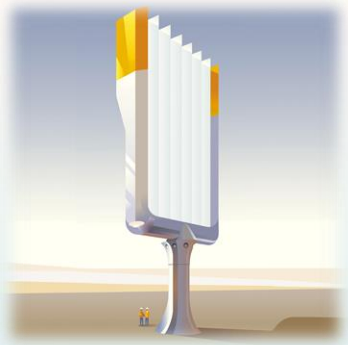


Thermal and Pressure swings

$$\Delta G = \Delta H_0 - T \left(\Delta S_0 + R \log \frac{P}{P_0} \right)$$



- Vacuum swings lower P to increase ΔG
- Thermal swings raise T to increase ΔG
- The moisture swing throws a switch and changes ΔH_0 and ΔS_0
 - Interaction of water, sorbent and CO_2

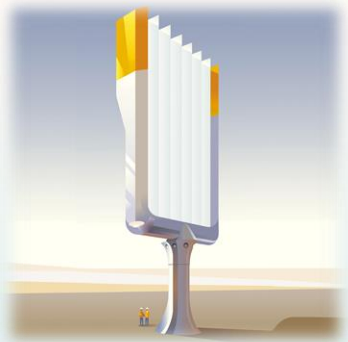


Optimizing a P-T Swing

- Starting point is ambient air
 - $P_1 = 40 \text{ Pa}$, $T_1 \sim 300\text{K}$
 - *Release at higher P and higher T: (P_2, T_2)*
 - Estimate the achievable pressure given T_2 or the achievable temperature given P_2

$$\log \frac{P_2}{P_1} = - \left(\frac{\Delta S_0}{R} + \log \frac{P_1}{P_0} \right) \frac{T_2 - T_1}{T_2} \quad \text{or} \quad T_2 = T_1 \left(1 - \frac{R \log \frac{P_2}{P_1}}{\Delta S_0 + R \log \frac{P_2}{P_0}} \right)$$

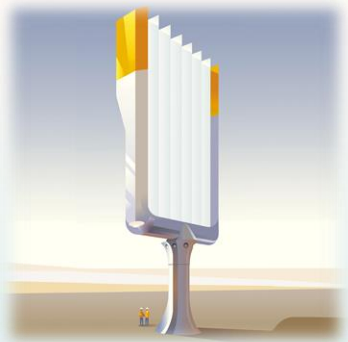
- A 50K temperature rise could reach a regeneration pressure between 0.006 and 0.1 atm
- To get to 1 atm requires between 90 and 120K temperature rise



Moisture swings are new

- Opens a new door for optimization
 - Barely understood
 - Relating to fundamental properties of water
 - Interactions of ions, hydrophobic resins

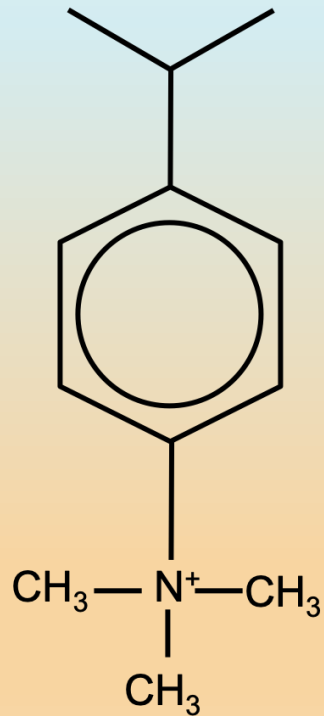
Furthermore moisture swing resins are tough, cheap, and fast



Moisture Swing Sorbent for Low Energy Air Capture

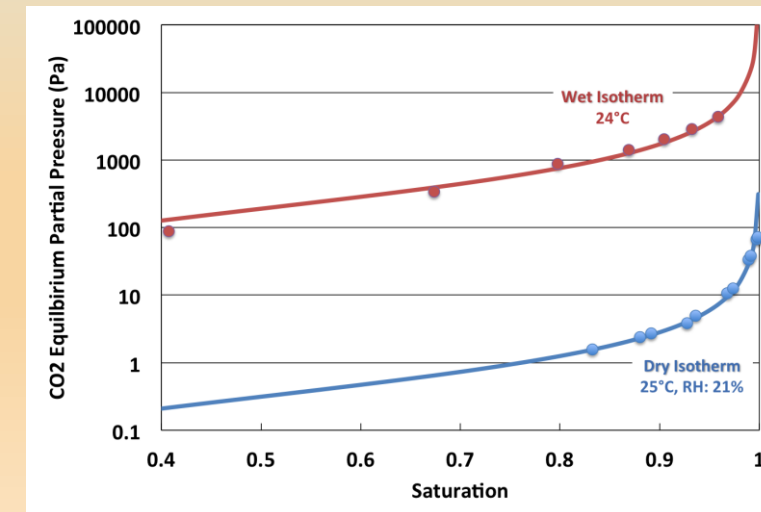
Anionic Exchange Resin: Solid carbonate “solution”
Quaternary ammonium ions form strong-base resin

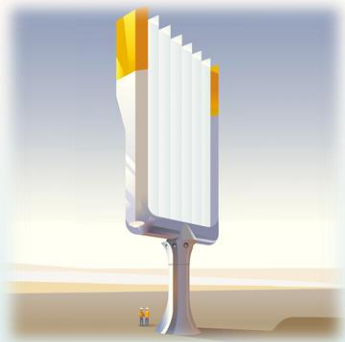
Type I Strong Base Resin



2 to 2.5 mol/kg of charge
1 to 1.25 mol/kg of CO₂ capacity
Durable, life time 10 to 20 years

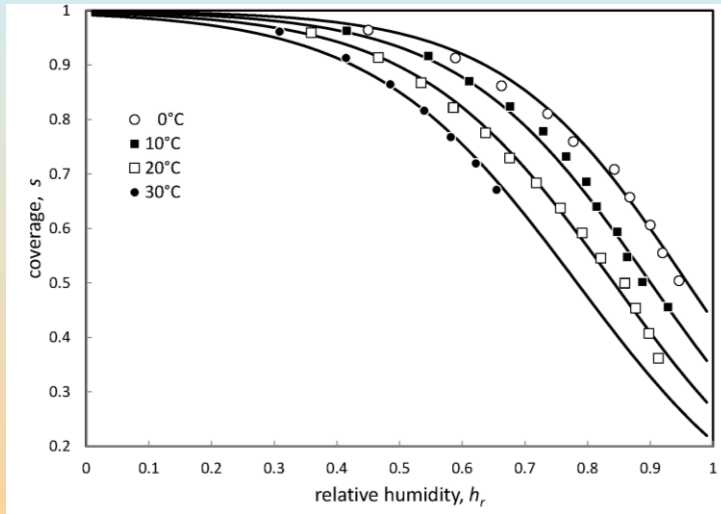
- Positive ions fixed to polymer matrix
 - Negative ions are free to move
 - Negative ions are hydroxides, OH⁻
- Dry resin loads up to bicarbonate
 - OH⁻ + CO₂ → HCO₃⁻ (hydroxide → bicarbonate)
- Wet resin releases CO₂ and unloads to carbonate
 - 2HCO₃⁻ → CO₃²⁻ + CO₂ + H₂O
- Intermediate product stream is air with 5% CO₂
- Ion hydration drives CO₂ affinity
- CO₃²⁻ + H₂O → HCO₃⁻ + OH⁻
equilibrium is driven by water content



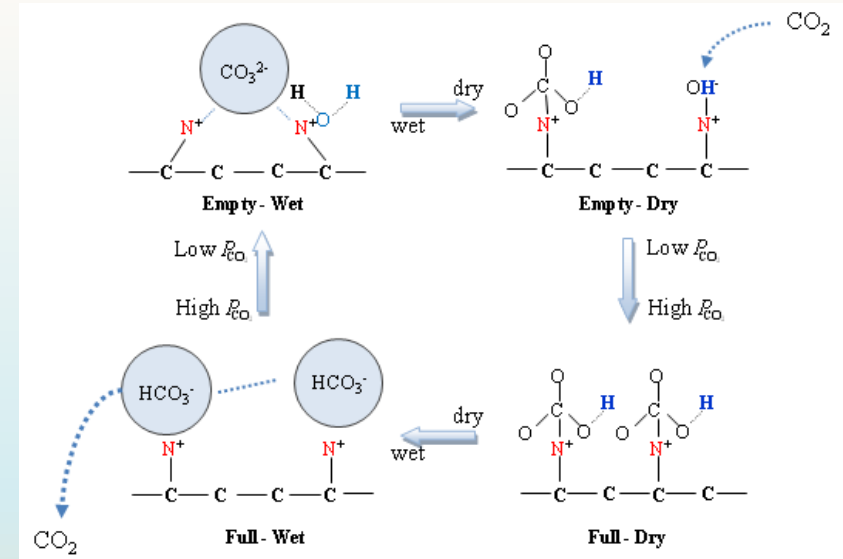


The moisture swing

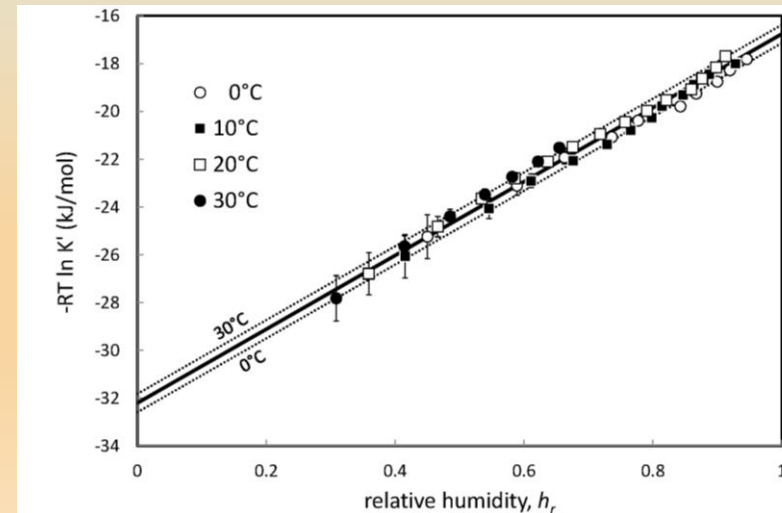
The effect of relative humidity



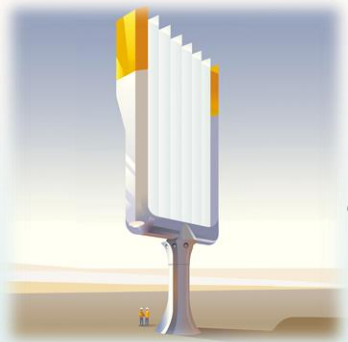
Sorbent loading at 400 ppm and room temperature



Free energy of binding CO_2



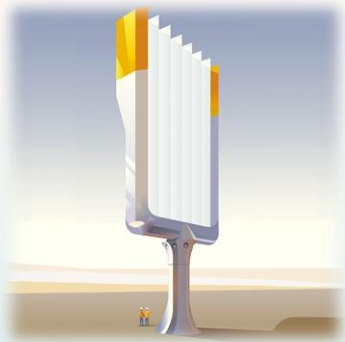
Reaction proceeds at constant $P_{\text{H}_2\text{O}}$



ASU's Direct Air Capture

- Passive System
- Moisture Swing Sorbent
- Mass Manufacturing Design
- Two Stage Concentrator



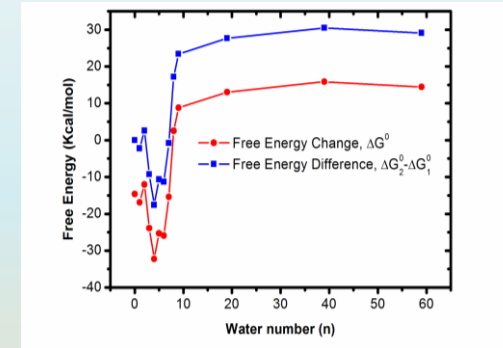


Multi-Scale Physical Modeling

I. From atoms to materials

- **Density Functional Theory**

- Quantum-level understanding of sorbents on the molecular scale
- Modeling the interaction of water, ions, and polymers



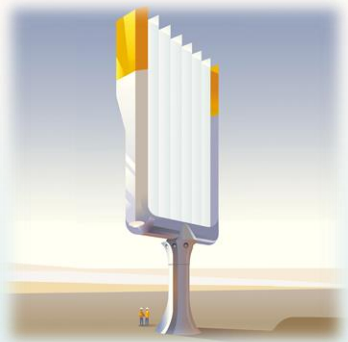
- **Continuum models of the polymer matrix**

- Transport of H₂O, CO₂, and (OH⁻, CO₂²⁻, HCO₃⁻)
- Diffusion under concentration gradients
- Response to electric fields
- Chemical equilibria depend on background water content
- Understanding moisture driven carbon dioxide pumps

$$\frac{\partial n_i}{\partial t} + \vec{\nabla} \cdot \vec{j}_i = C_i$$

$$\vec{j}_i = -D_i \vec{\nabla} n_i + D_i q_i n_i \frac{\sum_k q_k D_k \vec{\nabla} n_k}{\sum_k D_k q_k n_k}$$

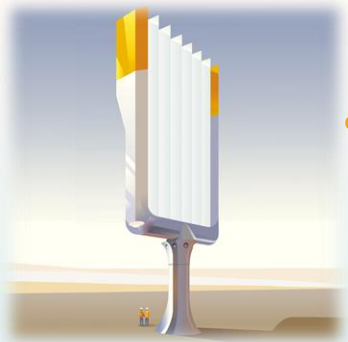
$$\frac{n_{H_2O} n_{CO_3^{2-}}}{n_{HCO_3^-} n_{OH^-}} = K(n_{H_2O}) \Rightarrow C_i$$



Multi-Scale Physical Modeling

II. From microstructure to device scale and beyond

- **Multiphase models of composite filter/sorbent materials**
 - Porous flow heat transfer in composites, textiles, porous materials
 - Structural characteristics, strength, brittleness,
 - Thermal, chemical and UV resistance
- **Fluid dynamics and structural modeling of DAC structures**
 - Passive air flows designs
 - response to wind loading
 - Installation scale air flows
- **Energy and material flows**
 - Heat, water, electric power, interaction with weather
 - Utilization rate as function of ambient conditions
- **Interfaces with storage and utilization systems**



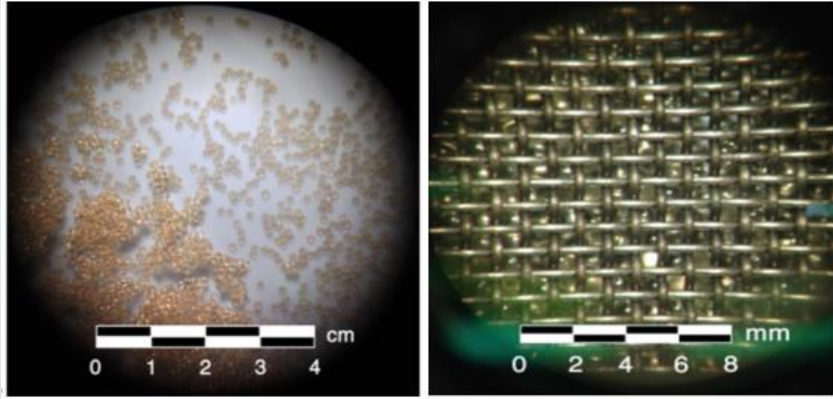
Techno-economic and LCA modeling

- **Sorbent & membrane evaluations**
 - Importance and valuation of different characteristics
- **Techno-economic assessments**
 - Bottom-up, top-down approaches
 - Costing and scaling
 - Assessment of learning curves
- **Environmental impact assessments**
 - Life cycle assessments
 - Water consumption
- **Scaling approaches**
 - Numbering up or scaling up?



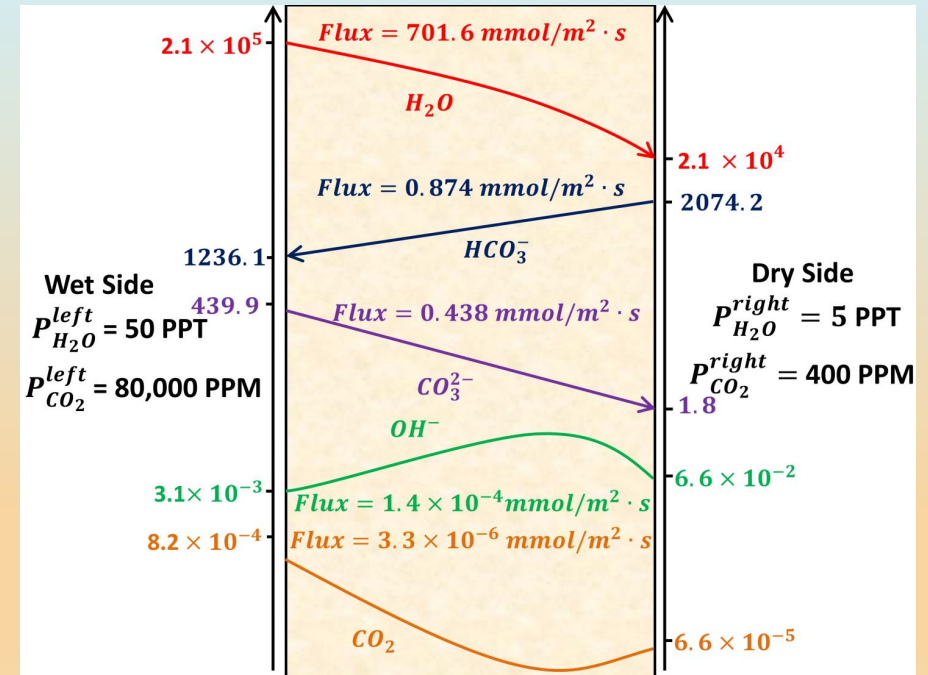
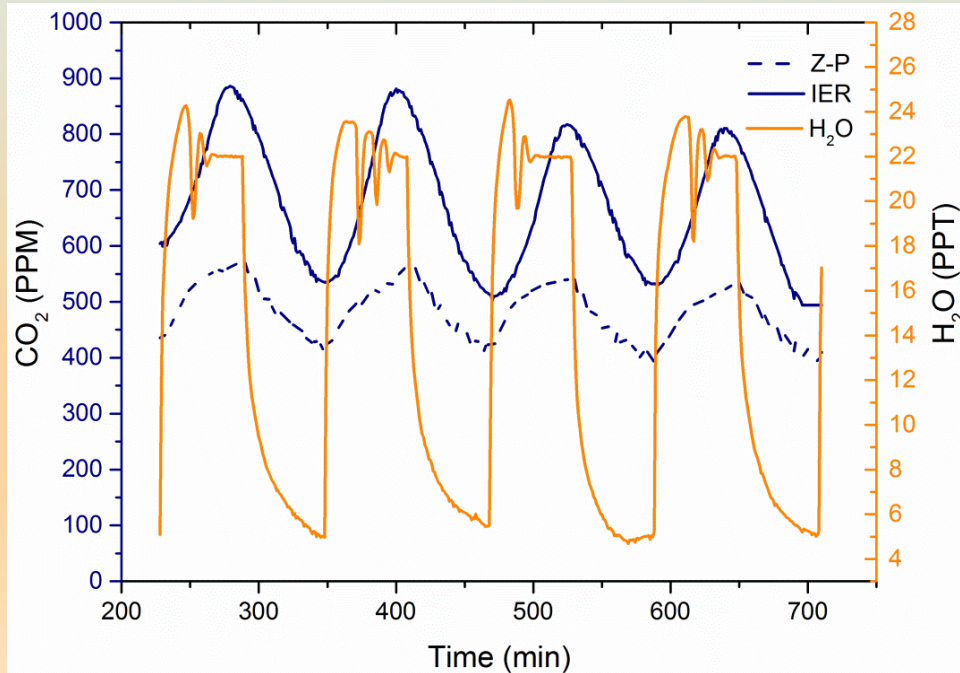
Moisture swing CO₂ capture & release

Observe what happens in a sorbent sphere

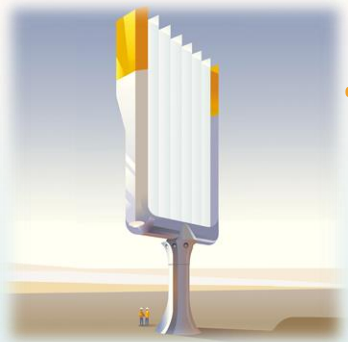


Predict what happens in a membrane?

Moisture Pulse Drives CO₂ release



Model Calculations



Transport Model Predicts Active Pumping

As water flows from the wet side to the dry side of the membrane, it pushes CO₂ to the wet side against a chemical potential

Moisture sensitive Membrane

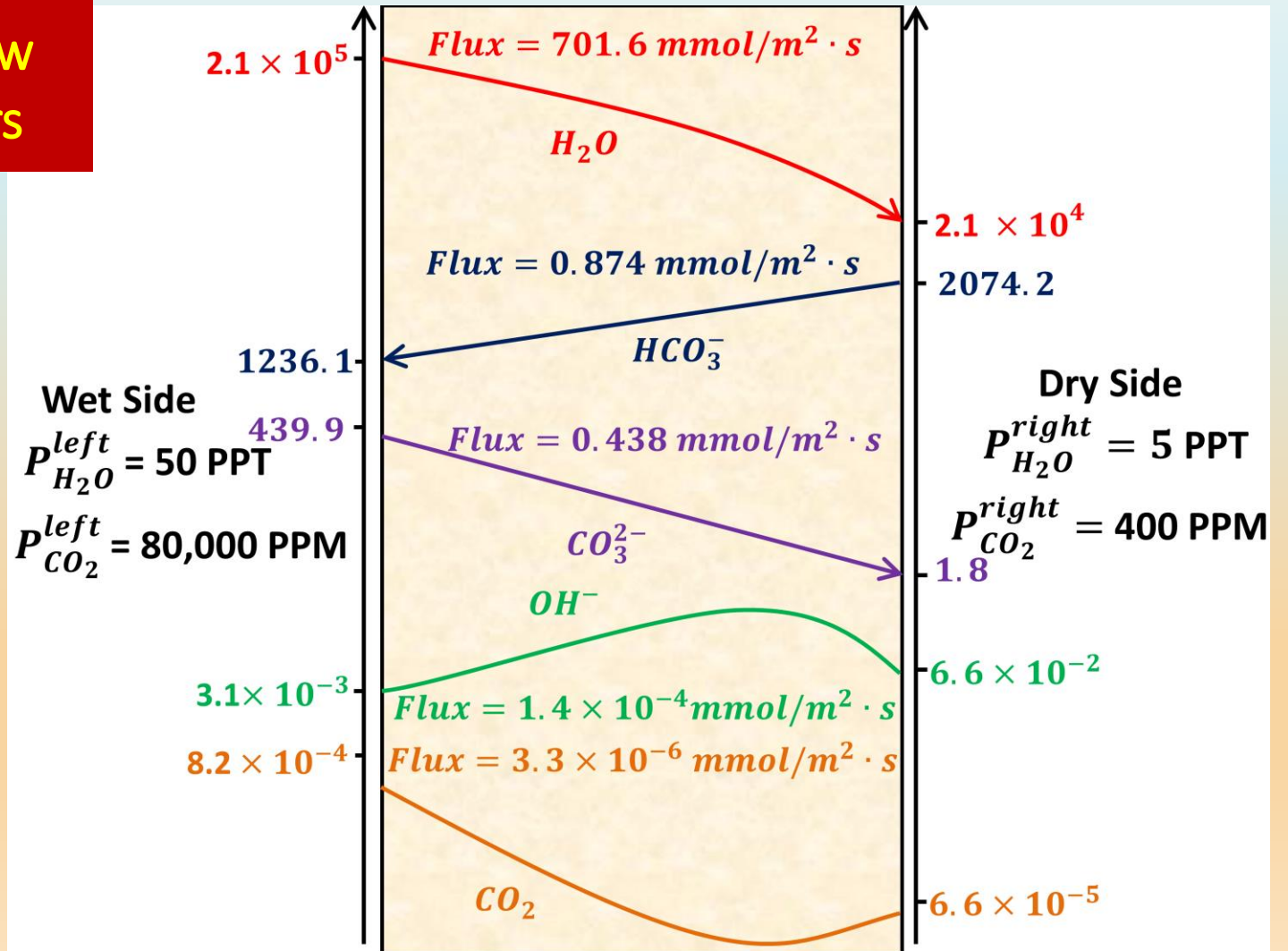
Need new polymers

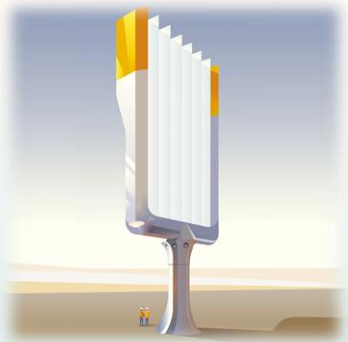
Moist Air or Liquid

CO₂ flows uphill

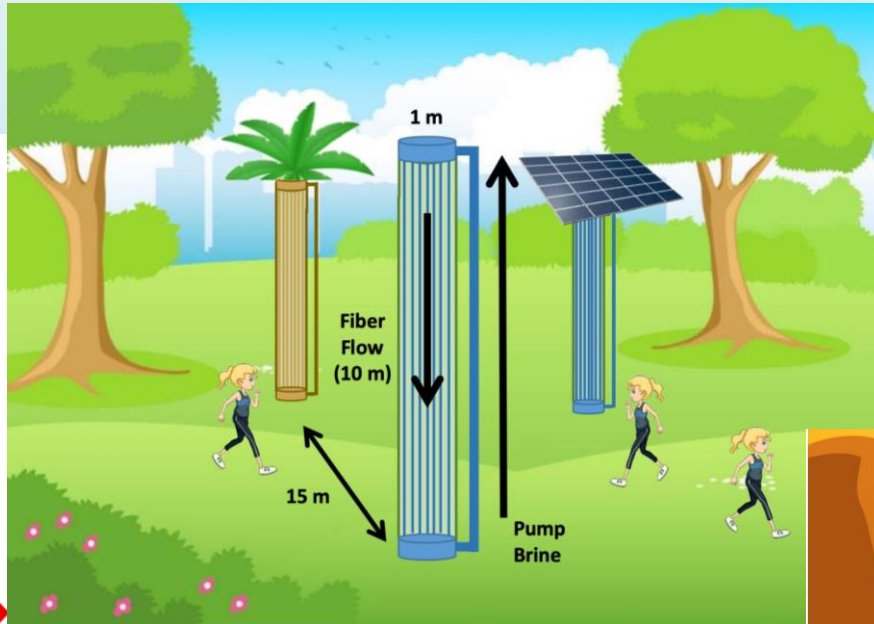
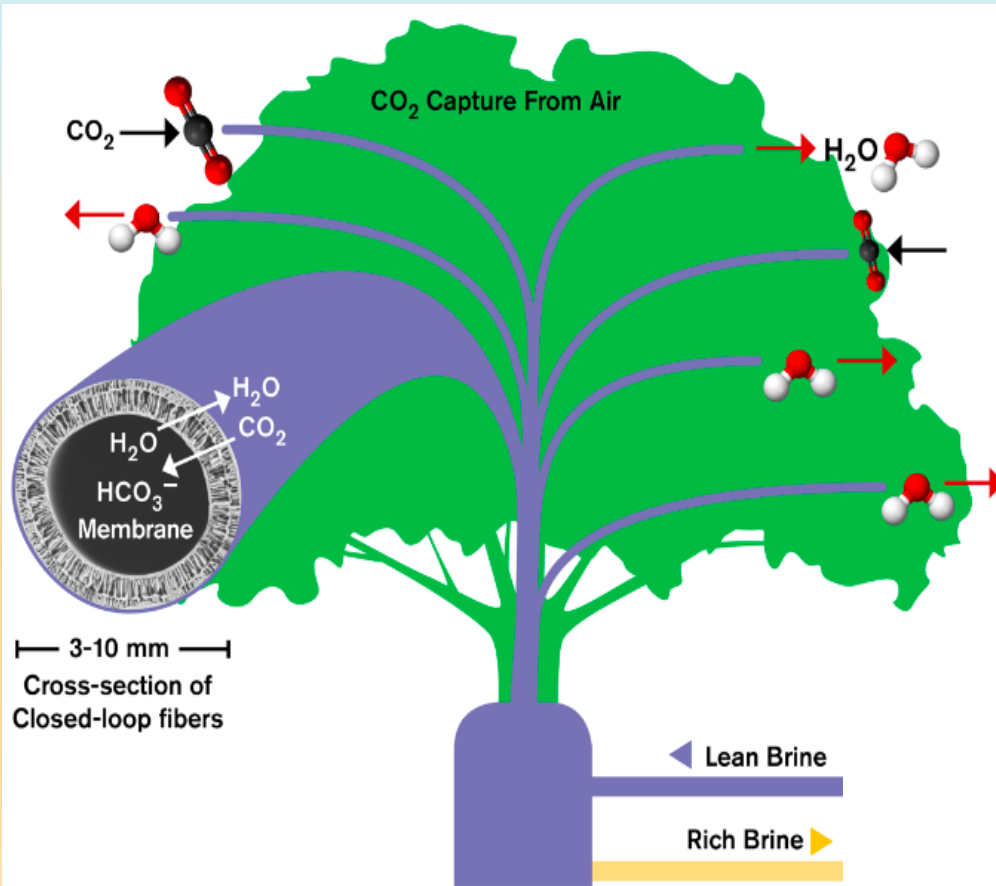
Water flows downhill

Dry Air

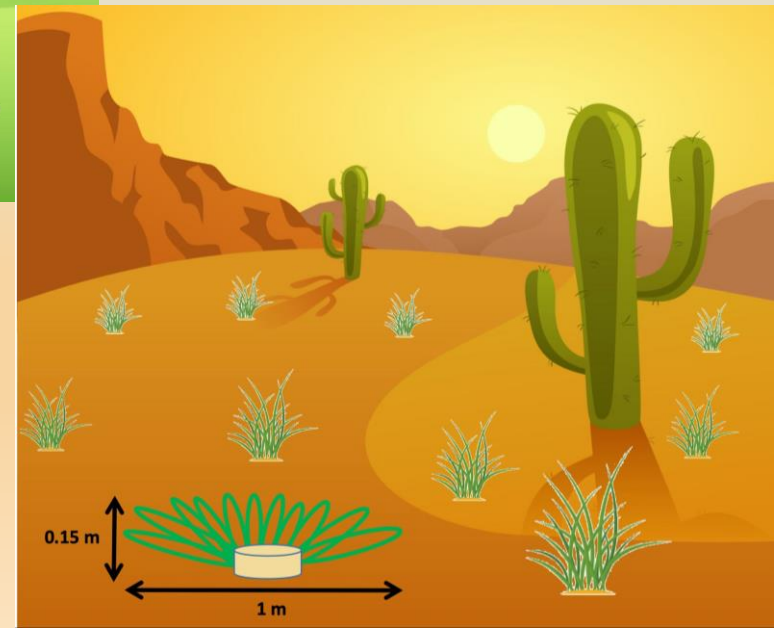


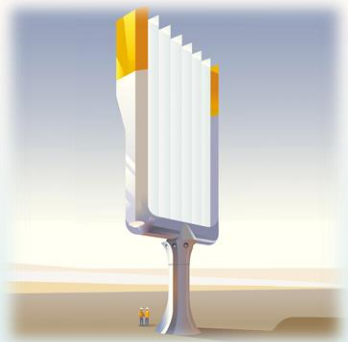


Active Membrane with Passive Air Flow Moisture Driven Transport



New ARPA-E Project will demonstrate the concept

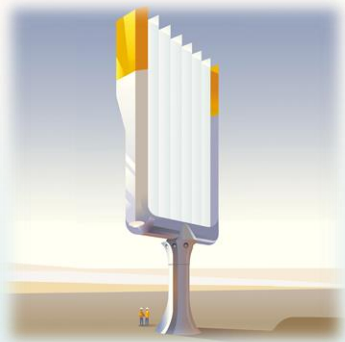




Carbonetics

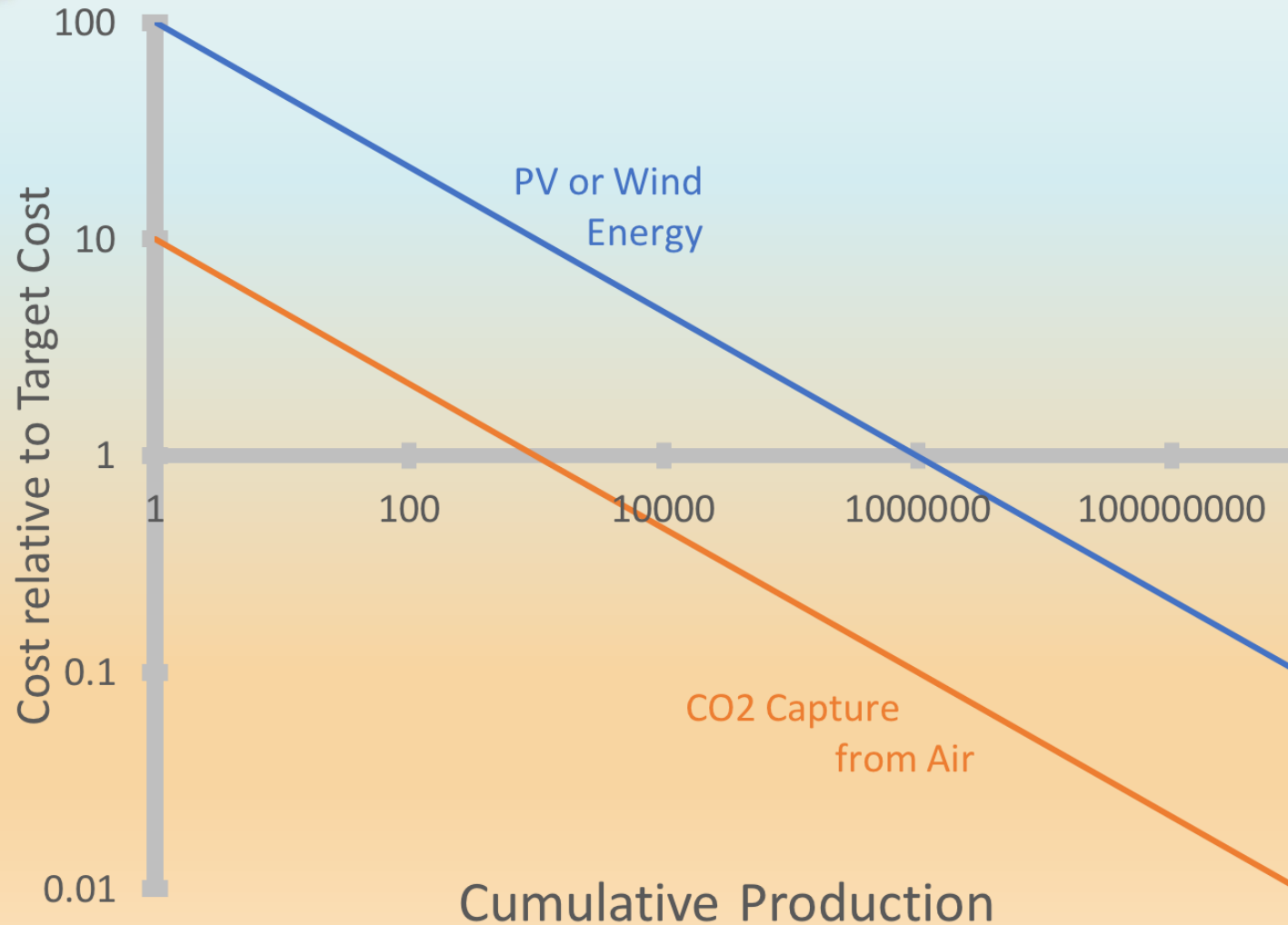
- **Air capture is at the beginning of a long road**
 - Concepts are changing rapidly
 - Formal scientific support has not yet materialized
 - Need to move away from brute force to elegant solutions
- **Advances needed**
 - Passive or near passive systems to beat Sherwood's Rule
 - Advanced sorbents for efficient collection
 - Pumping membranes for integration
 - Moisture swing sorption is brand new and unexplored

Science can make a difference and cost can come down dramatically



Different Starting Points

Buying down the cost of equipment



Conventional
Power Law:

$$\log_2 \varepsilon = -1/3$$

Unit cost:

$$c_n = c_1 n^{\log_2 \varepsilon}$$