



U.S. DEPARTMENT OF
ENERGY

Office of
Fossil Energy

Office of Clean Coal and Carbon Management

Charter for the Group and Overview of DOE Program Efforts

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CARBON CAPTURE – WHERE CAN WE GET CO₂

Coal Power Plant

11-14% CO₂
~2 psia CO₂



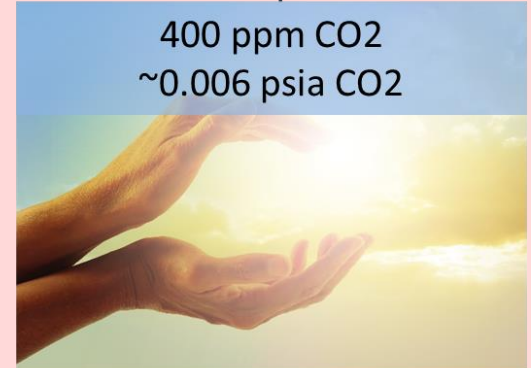
Gas Power Plant

4-6% CO₂
~0.7 psia CO₂



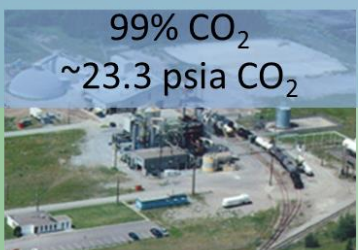
Air Capture

400 ppm CO₂
~0.006 psia CO₂



NG Processing Plant

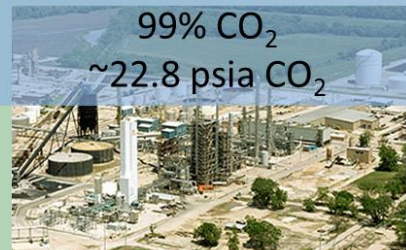
99% CO₂
~23.3 psia CO₂



CO₂ vent

Ammonia Plant

99% CO₂
~22.8 psia CO₂



Stripping vent

Ethanol Plant

100% CO₂
~18.4 psia CO₂



Distillation gas

Cement Plant

~22.4% CO₂
~3.3 psia CO₂



Kiln off-gas



DIRECT AIR CAPTURE – NAS STUDY

FY16 Congressional Direction – FE \$250K – NAS Study

Advantages

- Flexibility of placement/location
- Captures CO₂ from all sources
- Current and legacy emissions

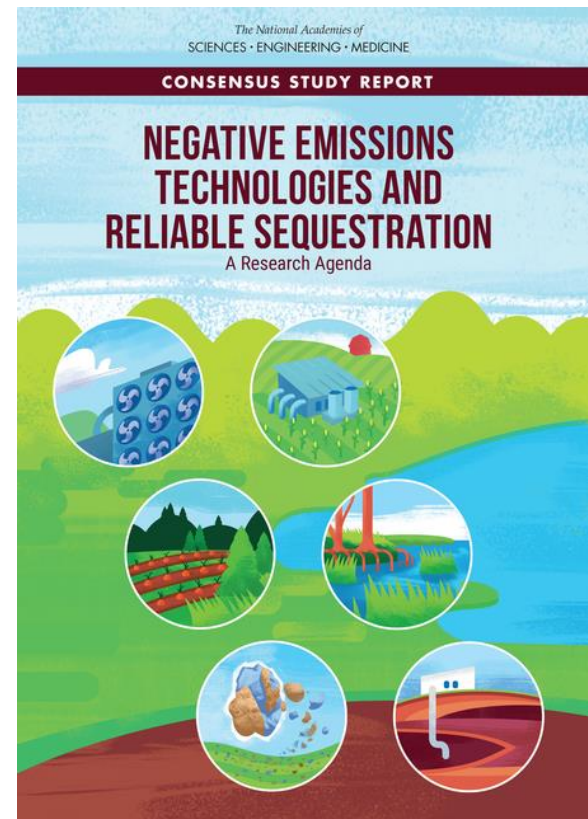
Challenges

- Dilute CO₂ streams costly to separate
- Process optimization / reducing pressure drop
- Water use
- Landuse
- Carbon Lifecycle

Companies Working on Direct Air Capture¹

Company	System Type	Technology
**Carbon Engineering	Solvent	Potassium hydroxide solution/calcium carbonation
Climeworks	Sorbent	Amine-functionalized filter
Global Thermostat	Sorbent	Amine-modified monolith
Infinitree	Sorbent	Ion-exchange sorbent
Skytree	Sorbent	Porous plastic beads functionalized with benzylamines

¹Negative Emissions Technologies and Reliable Sequestration: A Research Agenda (2019)



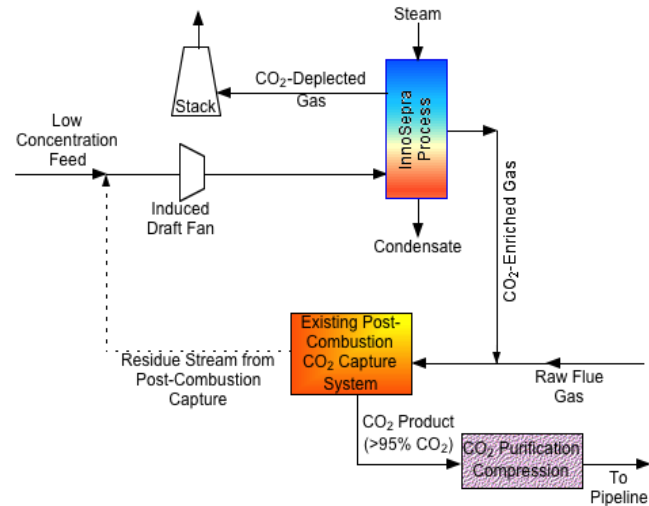
DAC/DILUTE SOURCE CAPTURE: FE/NETL PROJECTS

\$200+/tonne

InnoSeptra LLC

Physical Sorbent

(1-1.5% CO₂ Concentration)



Fixed-bed laboratory unit for testing structured sorbents

<https://www.netl.doe.gov/research/coal/project-information/proj?k=SC0015114>

\$300+/tonne

The Ohio State University

Membranes

(<1% CO₂ concentration)



Continuous membrane fabrication machine at OSU

<https://www.netl.doe.gov/research/coal/project-information/proj?k=FE0026919>

\$200+/tonne**

Carbon Engineering

Wet scrubbing air contactor
(400 ppm Direct Air Capture)



Carbon Engineering's research pilot facility in Squamish, BC

<https://www.netl.doe.gov/research/coal/project-information/proj?k=FE0026861>



Products: Animal feeds

Test at Orlando Utilities Commission – Stanton Energy Center site

Algae Cultivation to capture CO₂ from Power Plants and Air

\$300+/tonne



Products: Biofuels, food, & nutraceuticals

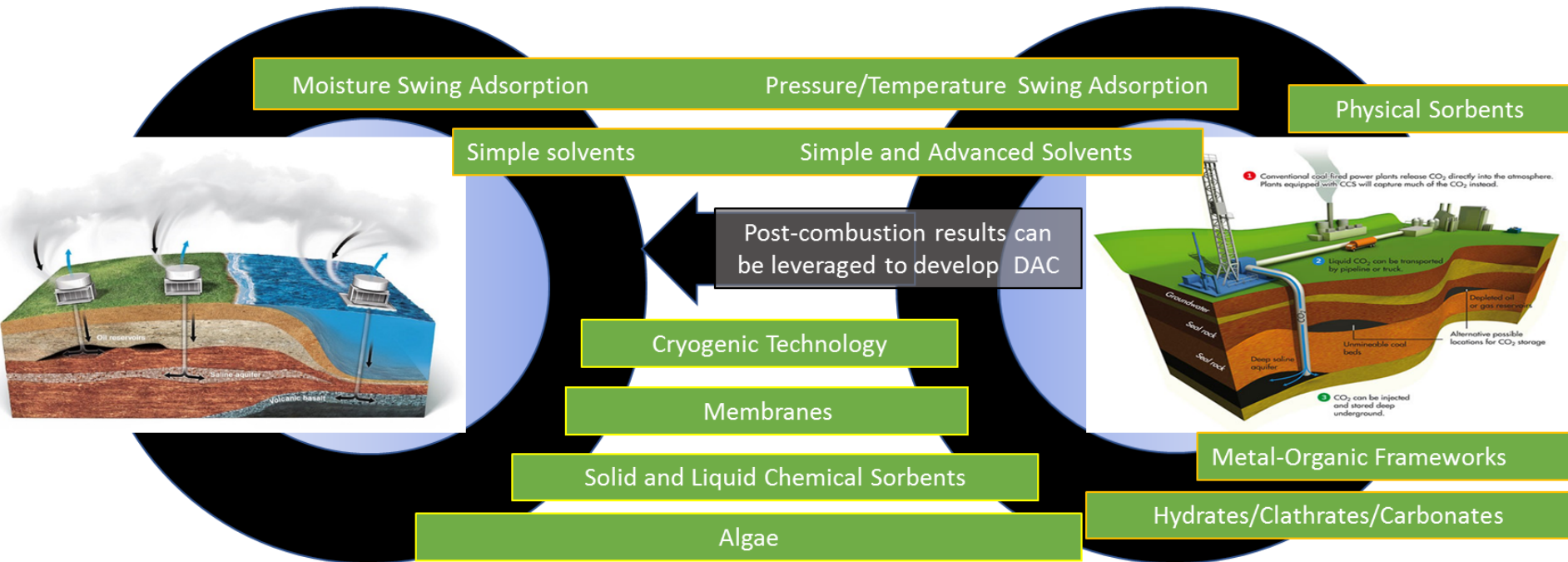
Test at NCCC



DAC: LEVERAGING EXISTING FE R&D TECHNOLOGIES

Direct Air Capture

Industrial & Power



- Low Concentration (400ppm)
- Low efficiency 10-50%
- Large volumes of air flow
- No contaminants
- Requires low pressure drop – larger machines
- Unique Material Properties – Fast kinetics, low oxidation rates

- CO₂ concentrations 100-300X that of air.
- High efficiency (90+%)
- Higher pressure and temperatures
- Contaminants (SO₂, NO_x, particulates, etc)
- Higher pressure drops
- Unique Material Properties – Low degradation rates, low heat of RX



DOE EFFORTS IN FY19 AND FY2020

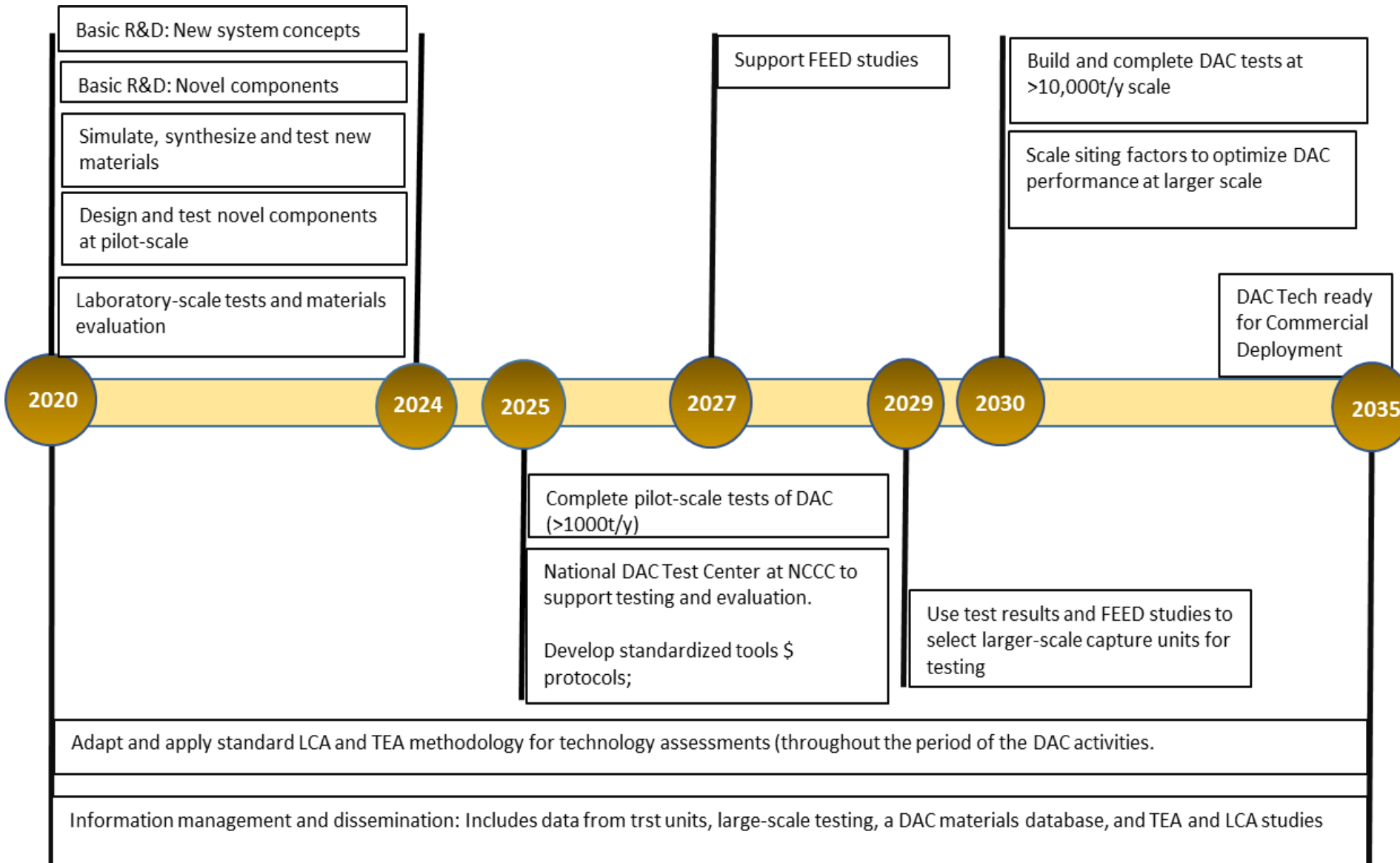
- **Workshop for DAC R&D Priorities - July 24, 2019**
- **Techno economic assessment (TEA) - Baseline for DAC – FY2019 (In progress)**
- **National Resources Assessment for DAC - FY2020 (In progress)**

Funding Opportunities

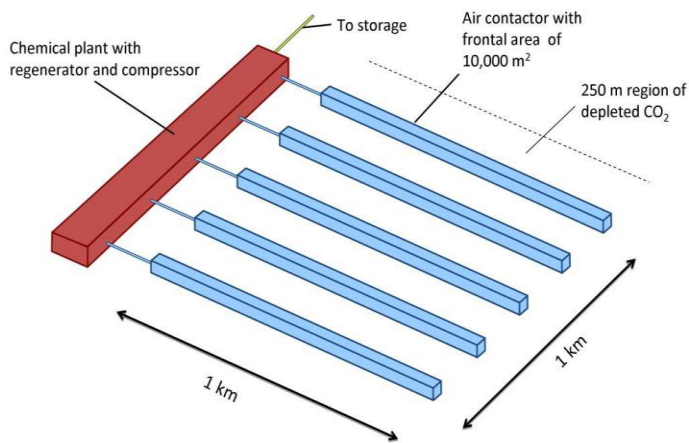
- **University Coal Fossil Energy Research on Materials – novel DAC materials – (FY2019)**
- **Funding Opportunity Announcement / Lab Call (FY2020)**



FE R&D PLAN FOR DAC - DRAFT



DAC TODAY: RESOURCE & LOGISTIC CHALLENGES



Sources: SEAB Task Force on RD&D strategy for CO₂ Utilization and/or Negative Emissions at the gigatonne scale, Dec 2016

Challenge - Mitigate 1 Gigatonne with Solvent System

DAC Land use: 1000 to 5000 km² (50% eff vs 10% eff)

Power Demand:

- 273,000 Windmills (1.5MWe each) at 35% CF
- Enhanced GeoTherm – 150 GW 90% CF
- Natural Gas w/CCS – 200 GW NGCC units 90%CF
- Solar – 234,400 km² of solar panels
- Coal CCS - 200 GW with 95% capture 90% CF

Water Demand:

- 3,000,000,000+ tonnes /year

Lifecycle Assessment

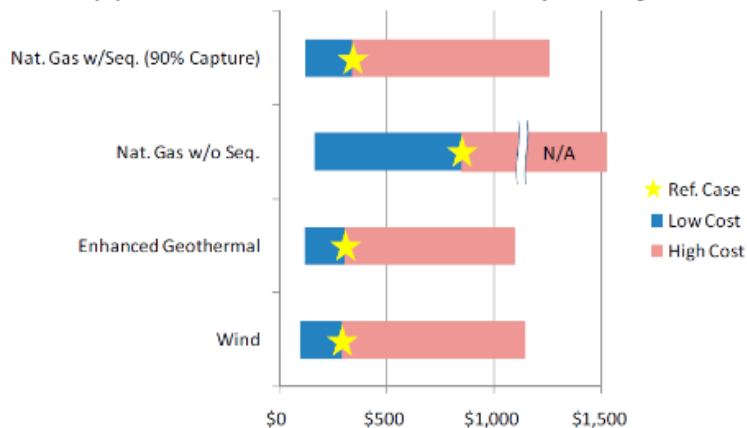
- Estimates don't include manufacturing supply chain
- End use of CO₂ – Stored or products

Total System Costs per 1MMT Facility

- ~\$2 Billion CAPEX, \$100 million/year per MMT

Capture costs - \$200 to \$1000/tonne

(a) Estimated Costs for an Air Capture System



Sources: Systems Analysis and Cost Estimates for Large Scale Capture of Carbon Dioxide from Air; Simon; Kaahaaina,; Friedmann, Aines; GHGT-10 Proceedings, Energy Procedia 4(2011) 2893-2900



CHARGE TO WORKSHOP CHAIRS, SPEAKERS, AND ATTENDEES

Workshop Sessions

R&D Needs for Novel Materials

(Lynn Brickett)

R&D Needs for Process Configurations

(Mike Matuszewski)

DAC System Optimization

(Roger Aines)

Expectations

Active discussions

No wrong opinions

Be courteous of others opinions

Comment on our DRAFT current efforts,
and timeline

Get to know each other and have fun!!!



QUESTIONS

