Greening the Supply Chain



Jeffrey G. Ruebesam, P.E. March 2010



Electricity Use...2010



Electricity Use...2030

Significant long-term growth



Global dynamics ...











Energy Demand ... continues to increase

Environmental requirements ...

are increasing, requiring higher efficiency, lower emissions and new technologies

Political landscape ...

is uncertain, dynamic and difficult to anticipate

Energy security ...

rising concerns with infrastructure investment in all areas

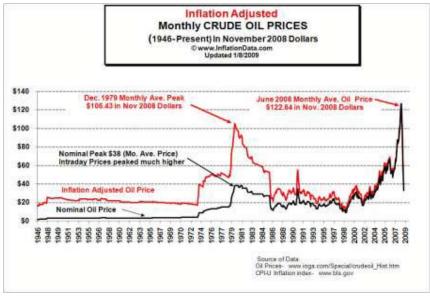
Fuel prices ...

continue to be volatile, increasing interest in alternatives



ecoTrends

Energy



Key Implications

- Increased/rapidly fluctuating energy costs
- Growing interest for new and leapfrog technologies within developing world

Global Warming





Key Implications

- Increased interest in lower-carbon products, energy and supply chain
- Increased need to monitor, measure and manage carbon footprint
- Some companies have increased appetite to learn from their suppliers...
- ... while others teach/push their suppliers



ecoTrends (cont.)

Regulations & Standards



WEEE, RoHS Waste Electrical and Electronic Equipment

Restriction of Hazardous Substances

Green Marketing Guidelines



Canadian guidelines revised in 2008 -Life cycle perspective -No sustainability claims allowed



<u>EuP</u> EU Energy-Using Products Framework Directive

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US FTC guidelines under revision -Will likely address life cycle perspectives



IEC 60601-1-9 Environmentally conscious design of medical electrical equipment



EU guidelines under revision -Moving toward life cycle discussion -Sustainability claims being challenged

Key Implications

 Increasing focus on EHS, product takeback, ecodesign and life cycle assessment

Key Implications

- Tighter environmental messaging
- Life cycle perspective becoming increasingly relevant to marketing

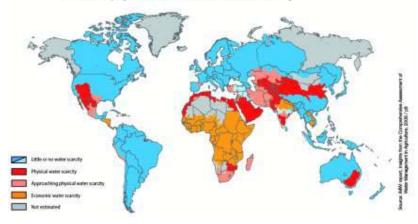
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ecoTrends (cont.)

Water Scarcity

Areas of physical and economic water scarcity



Waste and Disposal Issues



Key Implications

- Growing concern about water scarcity, especially in developing countries where climate impacts will be felt
- Demand for products that can be used with limited or no potable water

Key Implications

- To reduce household waste streams, many US & EU towns using "Pay as You Throw" schemes to charge consumers per unit waste
- Customers likely to increasingly value take-back and recycling programs

Sources: Catawba County Utilities & Engineering, WWF, GreenOrder



Green Initiatives/Partnerships



Green Suppliers Network

U.S. EPA & U.S. DOC's Manufacturing Extension Partnership (MEP)

Linking Lean & Clean since 2004

- Connects large manufacturers to their suppliers
- Project focus cost reductions and sustainability improvements
- Lifecycle assessment & methodologies for reducing product GHG emissions

CARBON DISCLOSURE PROJECT

Launched in 2000, 1st report 2003

• Represents 475 institutional investors, purchasing org's and gov't bodies with \$55 trillon in assets under management

• Publishes annual report on how the largest companies around the globe (2204 companies in 2008, representing 26% of global anthropogenic emissions) are responding to climate change

• Maintains the largest corporate GHG emissions database in the world



Customers...more and tougher inquiries

Independent Utility...

"What are the supply chain emissions associated with nuclear power?"

Multinational Events Sponsor...

"What is the life cycle carbon cost of one 2.5 MW wind turbine?"

Product Retailer...

"What percentage of the total carbon life cycle is product manufacturing versus transit & use?"

We can't answer these questions without supplier Input!



GE's answer ... a business strategy

ecomagination[™]

Commitments

- Grow revenues to \$25B
- **Double** R&D to \$1.5Bnk
- Reduce our Energy & Water use, and GHG emissions
- Engage the public





Ecomagination: GE Operations

Emissions & Energy Efficiency

1% Absolute GHG Reduction by 2012

30% energy efficiency improvement by 2012

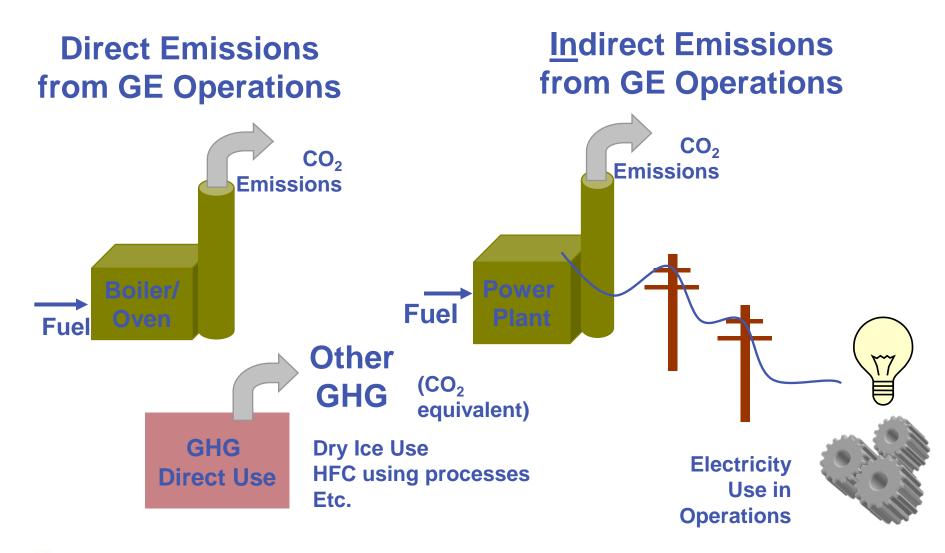
30% GHG intensity reduction by 2008

Water Use20% Water use reduction by 2012



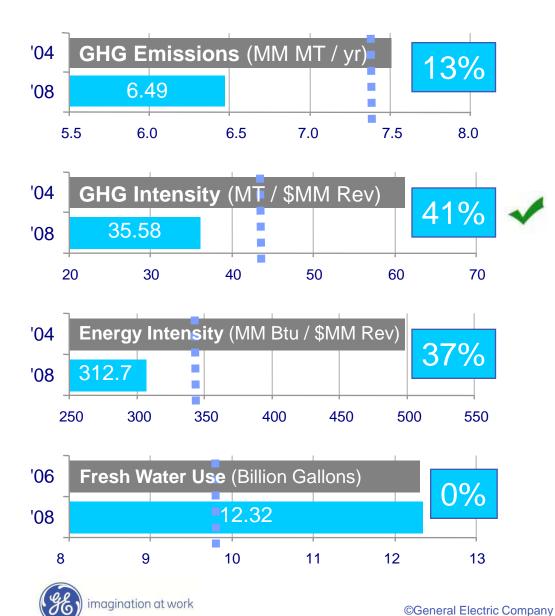


GHG Emissions...what we measure





Progress... (through 2008)



2010

Accountability

- Leadership visibility
- Creativity
- Employees Engaged
 Links to Operational Goals
- > \$100+ MM savings



How we achieved results....Lean is Green

Energy Treasure Hunts

- Leveraged from Toyota
- Uses Lean Work-Out Approach
- Engages employees, suppliers, and utility providers
- Identifies & quantifies ROI & GHG reduction opportunities



800,000 MT CO2 /\$140MM cost savings



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Treasure Hunt Process Map

ite Preparation	Day 1	Day 2	Day 3
Utility Bill Analysis	Meet at Site – TBD	Return to Site 2	E Return to Site
Equipment Evaluation		Hrs	
Site Access	Introductions	Prior to Plant	Finalize Kaizen detail sheets
Badging		Startup	Savings
Secure Areas	Divide into Teams		Cost
Site Personnel		Site Investigation	Payback
Trades Persons –	Briefing of Plant		
Overtime?	Operations	Q & A	Develop Implementation Plan
Process Leaders			
Operations	Review of T-Hunt	Complete Kaizen	Prepare Pitch
EHS	Process & Event	Detail Sheets and	
Maintenance & Utilities	Objectives	Summary Sheet	Report Out
Production		Kaizens	
Manufacturing	Review Previous T-Hunt		Reflection - Lessons Learned
Equipment Maintenance	Kaizens	Team Dinner	– Continuous Improvement –
Testing & R&D			Key Take Aways
Conference Room	Site Investigation		
Flip Charts			Certificates Awarded
Markers/Pens	Q & A		
Projector			
Tape / Note Cards	Brainstorm Potential		Implementation &
Lunch/Dinner	Kaizens		Control
Continue	ous Information Sharing/Up	i dates/Resource Suppo	
Define/Measure		Analyze	Imp/Cont
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Energy Efficiency through Technology

Supply Chain	Work with V Facility/supp Logistics mo	olier location	Engineering Product weig Part number	ght reductions	
Plant	Infrastruct Electrical Network Steam Gases		Waste og Water ressed Air	acility controls	
Process	Machine controls, motors	Sensors	Industrial Motors	Process step reduction	Inspection & test
	& drives				
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Energy Efficient Building Tools

	 Optimize Site Potential Optimize Energy Use Conserve Water Use Environmentally Preferable products Enhance Indoor Air Quality Optimize Operational & Maintenance Practices 	
GENERAL ELECTRIC GREEN BUILDING GUIDELINES FOR OFFICE BUILDINGS	Global Guidelines enhanced to incorporate green building and/or sustainable design language and specifications for each technology, product, and system. Green Lease Standards – Integrated into EHS Transactions for CP&SO Leverage throughout GE	Sh Mis On Ba Sc
DAYLIGHTING DESIGN GUIDELINES Green Building Design Guideines General Electric DRAFT	Guidelines developed to identify strategies to reduce lighting and cooling loads and increase productivity and worker health.	



_EEDS:

Norwalk, CT Shanghai, China Mississauga, Ontario Ontario, Canada Bangalore, India Schenectady, NY





Logistics: Carbon Footprint Initiative

Measure:

Partnership with MIT in 08-09 to benchmark industry standards and develop "CO2 calculator" for Logistics activities

Improve:

- 1. SmartWay
 - GE Energy Logistics now SmartWay (US EPA Program) certified
 - 2010 Initiative: Required for 100% of Wind carriers
- 2. Imagining innovative solutions
 - Mode shift projects air to ocean (2009 Savings: \$5.6M; 1000T CO2) & road to rail
 - Opportunities to increase barge utilization in US







Working with Supply Chain Suppliers

Identifying opportunities for CO2 Reduction ... and Supplier Cost Savings!

- Treasure Hunt Methodology
- Efficiency through Technology

Participating Suppliers

Corradi	Jofal
Açoforja	SKF do Brasil
Termomecânica	Eletrisol
Cautec	Villares Metals
ASA Aluminio	Sacchelli
GEA do Brasil	DMI Isolantes
Fundição Alvorad	a White Martins
Brastak	Acesita Arecelor
Fiacbras	Pirelli
Paulifer	Cosipa
Zollern	







What's Needed Moving Forward

- Emission Targets and price for carbon
- Clear, Stable Regulatory Framework
- Reliable Incentives
- R&D Support ... Government & Industry

Long Term Vision and Clear



Back-up



ecomagination commitment ... to customers

New products every year that measurably:

Improve operating performance

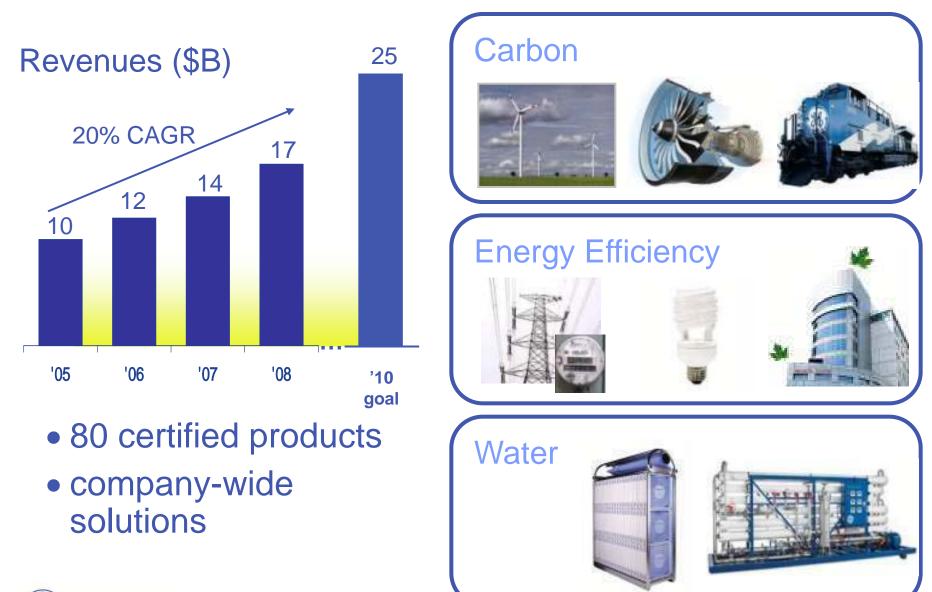
- ✓ Lower operating cost
- ✓ Improve value proposition
- Improve competitive position

improve environmental performance

- 'Inherently' "green" (wind & solar energy)
- ✓ Significantly better than installed base
- Meets third party standard (e.g., Energy Star)



Innovative technologies...now



%) imagination at work

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ecomagination product portfolio

Products certified

Aviation	Rail	Energy	Consumer & Industrial		
• GEnx	 Evolution 	• Wind	 Energy Smart CFLs 		
• GE90-115B	• Hybrid	• IGCC	 Energy Star 		
• LM2500+	 China Evolution 	 Solar 	Refrigerators, Dishwashers, Washers & Water Coolers/Dispensers • T8 & T5, Diamond Precise & Halogen HIR Lamps • Ultra Motors		
 CFM56-3* Upgrade 	 Russia Modernization 	• H Turbine			
Consumer Finance • Earth Rewards Card	WaterDesalinationPure Water Membrane	 Jenbacher CMM, Biogas & Landfill LMS100 Nuclear 			
More in proces	S	ABWR & ESBWR			
Rail	Oil & Gas	Water	Consumer & Industrial		
SmartBurn	 PII Ultrascan Duo 	•Cooling Solutions •Fuel Treatment	• CMH Lamps • LEDs		
Fanuc	Energy	•Predator	 Hybrid powertrain 		
 Proficy Plant Applications Software 	 Max 9 PulsePleat Hydro Environmental Services 	•Demineralization with RO	• Eco Home		



R&D...Innovative technologies for tomorrow



\$1.5B by 2010 doubling our 2005 investment

> Advanced Desalination



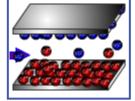
Carbon Capture

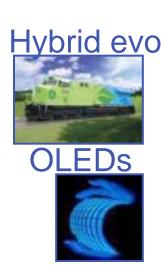


Energy Storage









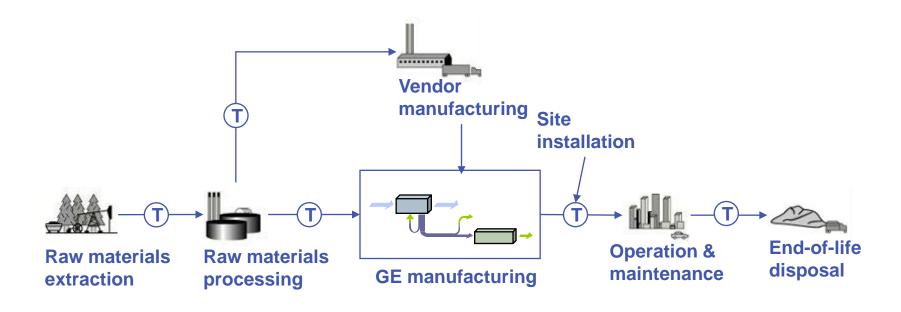


Turbine Efficiency





Product Life Cycle Assessment



 $\overline{\mathbf{T}}$ = transportation

